Pace Analytical Services, Inc.
315 Chestnut Street
Virginia, MN 55792
(218) 742-1042

September 17, 2015

Tom Moe
USS Corporation
P.O. Box 417
Mountain Iron, MN 55768

RE: Project: NPDES
Pace Project No.: 1252710

Dear Tom Moe:
Enclosed are the analytical results for sample(s) received by the laboratory on September 02, 2015. The results relate only to the samples included in this report. Results reported herein conform to the most current TNI standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Heather R Zika
heather.zika@pacelabs.com
Project Manager

Enclosures

cc: Terri Sabetti, Northeast Technical

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CERTIFICATIONS

Project: NPDES
Pace Project No.: 1252710

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792
Alaska Certification #MN01084
Arizona Department of Health Certification #AZ0785
Minnesota Dept of Health Certification #: 027-137-445
North Dakota Certification: # R-203
Wisconsin DNR Certification # : 998027470
WA Department of Ecology Lab ID# C1007
Nevada DNR #MN010842015-1
Oklahoma Department of Environmental Quality

REPORT OF LABORATORY ANALYSIS

Pace Analytical Services, Inc.
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SAMPLE SUMMARY

Project: NPDES
Pace Project No.: 1252710

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1252710001	**WS-002 Scrubber Make-up**	Water	09/02/15 10:00	09/02/15 14:35
1252710002	**WS-003 Thickner Overflow**	Water	09/02/15 09:50	09/02/15 14:35
1252710003	**WS-003 Thickner Overflow**	Water	09/02/15 09:50	09/02/15 14:35

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SAMPLE ANALYTE COUNT

Project: NPDES
Pace Project No.: 1252710

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1252710001	**WS-002 Scrubber Make-up**	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1252710002	**WS-003 Thickner Overflow**	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1252710003	**WS-003 Thickner Overflow**	EPA 300.0	DMB	2	PASI-V

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ANALYTICAL RESULTS

Project: NPDES
Pace Project No.: 1252710

Sample: WS-002 Scrubber Make-up **Lab ID: 1252710001** Collected: 09/02/15 10:00 Received: 09/02/15 14:35 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical Method: EPA 200.7 Preparation Method: EPA 200.7								
Calcium, Dissolved	**93.0**	mg/L	5.0	0.29	10	09/04/15 10:46	09/08/15 14:57	7440-70-2	
Magnesium, Dissolved	**209**	mg/L	5.0	0.67	10	09/04/15 10:46	09/08/15 14:57	7439-95-4	
Total Hardness, Dissolved	**1090**	mg/L	100	50.0	10	09/04/15 10:46	09/08/15 14:57		
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Sulfate	**769**	mg/L	20.0	0.89	10		09/14/15 22:00	14808-79-8	

Sample: WS-003 Thickner Overflow **Lab ID: 1252710002** Collected: 09/02/15 09:50 Received: 09/02/15 14:35 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
200.7 MET ICP, Lab Filtered	Analytical Method: EPA 200.7 Preparation Method: EPA 200.7								
Calcium, Dissolved	**735**	mg/L	5.0	0.29	10	09/04/15 10:46	09/08/15 15:00	7440-70-2	
Magnesium, Dissolved	**199**	mg/L	5.0	0.67	10	09/04/15 10:46	09/08/15 15:00	7439-95-4	
Total Hardness, Dissolved	**2650**	mg/L	100	50.0	10	09/04/15 10:46	09/08/15 15:00		
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Sulfate	**1980**	mg/L	20.0	0.89	10		09/12/15 10:27	14808-79-8	

Sample: WS-003 Thickner Overflow **Lab ID: 1252710003** Collected: 09/02/15 09:50 Received: 09/02/15 14:35 Matrix: Water

Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
300.0 IC Anions 28 Days	Analytical Method: EPA 300.0								
Chloride	**603**	mg/L	5.0	2.5	5		09/12/15 10:50	16887-00-6	
Fluoride	**9.6**	mg/L	0.50	0.12	5		09/12/15 10:50	16984-48-8	

REPORT OF LABORATORY ANALYSIS

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QUALITY CONTROL DATA

Project: NPDES
Pace Project No.: 1252710

QC Batch: MPRP/5789
QC Batch Method: EPA 200.7
Analysis Method: EPA 200.7
Analysis Description: 200.7 MET Dissolved
Associated Lab Samples: 1252710001, 1252710002

METHOD BLANK: 243960 Matrix: Water
Associated Lab Samples: 1252710001, 1252710002

Parameter	Units	Blank Result	Reporting Limit	Analyzed	Qualifiers
Calcium, Dissolved	mg/L	ND	0.50	09/08/15 13:33	
Magnesium, Dissolved	mg/L	ND	0.50	09/08/15 13:33	

LABORATORY CONTROL SAMPLE: 243961

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Calcium, Dissolved	mg/L	50	51.9	104	85-115	
Magnesium, Dissolved	mg/L	50	52.4	105	85-115	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 243962 243963

Parameter	Units	1252563001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	82.4	50	50	134	132	103	100	70-130	1	20	
Magnesium, Dissolved	mg/L	244	50	50	302	300	115	112	70-130	0	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 243964 243965

Parameter	Units	1252648001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	35.5	50	50	88.3	88.7	106	106	70-130	0	20	
Magnesium, Dissolved	mg/L	55.2	50	50	107	108	104	106	70-130	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

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QUALITY CONTROL DATA

Project: NPDES
Pace Project No.: 1252710

QC Batch: WETA/13609 Analysis Method: EPA 300.0
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions
Associated Lab Samples: 1252710002, 1252710003

METHOD BLANK: 246101 Matrix: Water
Associated Lab Samples: 1252710002, 1252710003

Parameter	Units	Blank Result	Reporting Limit	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	09/12/15 02:24	
Fluoride	mg/L	ND	0.10	09/12/15 02:24	
Sulfate	mg/L	ND	2.0	09/12/15 02:24	

LABORATORY CONTROL SAMPLE: 246102

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Chloride	mg/L	50	50.6	101	90-110	
Fluoride	mg/L	5	4.7	95	90-110	
Sulfate	mg/L	50	49.1	98	90-110	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 246103 246104

Parameter	Units	1252929001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Chloride	mg/L	36.4	50	50	87.4	87.4	102	102	90-110	0	20	
Fluoride	mg/L	0.16	5	5	4.9	4.9	95	95	90-110	0	20	
Sulfate	mg/L	54.4	50	50	104	104	100	100	90-110	0	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 246105 246106

Parameter	Units	1253058004 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Chloride	mg/L	81.9	50	50	133	133	102	102	90-110	0	20	
Fluoride	mg/L	0.25	5	5	5.1	5.1	98	98	90-110	0	20	
Sulfate	mg/L	24.4	50	50	76.3	76.1	104	103	90-110	0	20	

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REPORT OF LABORATORY ANALYSIS

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QUALITY CONTROL DATA

Project: NPDES
Pace Project No.: 1252710

QC Batch: WETA/13635
QC Batch Method: EPA 300.0
Analysis Method: EPA 300.0
Analysis Description: 300.0 IC Anions
Associated Lab Samples: 1252710001

METHOD BLANK: 246442 Matrix: Water
Associated Lab Samples: 1252710001

Parameter	Units	Blank Result	Reporting Limit	Analyzed	Qualifiers
Sulfate	mg/L	ND	2.0	09/14/15 13:58	

LABORATORY CONTROL SAMPLE: 246443

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Sulfate	mg/L	50	49.7	99	90-110	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 246444 246445

Parameter	Units	1252777001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Sulfate	mg/L	98.6	50	50	148	148	99	99	90-110	0	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 246446 246447

Parameter	Units	1252780001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Sulfate	mg/L	17.5	50	50	68.0	68.0	101	101	90-110	0	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

REPORT OF LABORATORY ANALYSIS

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QUALIFIERS

Project: NPDES
Pace Project No.: 1252710

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

PASI-V Pace Analytical Services - Virginia

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QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: NPDES
Pace Project No.: 1252710

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1252710001	**WS-002 Scrubber Make-up**	EPA 200.7	MPRP/5789	EPA 200.7	ICP/4541
1252710002	**WS-003 Thickner Overflow**	EPA 200.7	MPRP/5789	EPA 200.7	ICP/4541
1252710001	**WS-002 Scrubber Make-up**	EPA 300.0	WETA/13635		
1252710002	**WS-003 Thickner Overflow**	EPA 300.0	WETA/13609		
1252710003	**WS-003 Thickner Overflow**	EPA 300.0	WETA/13609		

Pace Analytical

CHAIN-OF-CUSTODY / Analytical Request Do

The Chain-of-Custody is a LEGAL DOCUMENT. All relevant fields mus

WO# : 1252710

PM: HRZ Due Date: 09/17/15

CLIENT: USS CORP

Section A Required Client Information:	Section B Required Project Information:	Section C Invoice Information:
Company: USS Corporation	Report To: Tom Moe	Attention:
Address: P.O. Box 417	Copy To:	Company Name:
Mt. Iron, MN 55768		Address:
Email:	Purchase Order #:	Pace Quote:
Phone: Fax:	Project Name: NPDES-LINE 3 Wkly	Pace Project Manager: heather.zika@pacelabs.com,
Requested Due Date:	Project #:	Pace Profile #:

Regulatory Agency

State / Location

ITEM #	SAMPLE ID (One Character per box. (A-Z, 0-9 / , -) Sample Ids must be unique)	MATRIX CODE (see valid codes to left)	SAMPLE TYPE (G=GRAB C=COMP)	COLLECTED START DATE	COLLECTED START TIME	COLLECTED END DATE	COLLECTED END TIME	SAMPLE TEMP AT COLLECTION	# OF CONTAINERS	Preservatives: Unpreserved	H2SO4	HNO3	HCl	NaOH	Na2S2O3	Methanol	Other	Analyses Test Y/N	Requested Analysis Filtered (Y/N): LAB FILTERED: SO4	Lab FILTERED: Ca,Mg,Hard	5 Day BOD	Residual Chlorine (Y/N)	
1	WS-002 Scrubber Make-Up	WT		~~9/2/15~~		1000			1	✓									X	X			LF,LF 001
2	WS-003 Thickner Overflow	WT		9/2/15		0950			1	✓									X	X			LF,LF 002
3	WS-003 Thickener Overflow			1		0950			1	✓											X		LF 003
4																							
5																							
6																							
7																							
8																							
9																							
10																							
11																							
12																							

MATRIX CODE: Drinking Water DW; Water WT; Waste Water WW; Product P; Soil/Solid SL; Oil OL; Wipe WP; Air AR; Other OT; Tissue TS

ADDITIONAL COMMENTS	RELINQUISHED BY / AFFILIATION	DATE	TIME	ACCEPTED BY / AFFILIATION	DATE	TIME	SAMPLE CONDITIONS			
	Thomas D. Moe/USS	9/2/15	1438	CA	9/2	1435	2.8	Y	N	Y

SAMPLER NAME AND SIGNATURE

PRINT Name of SAMPLER: Tom Moe

SIGNATURE of SAMPLER: Thomas D. Moe DATE Signed: 9/2/15

TEMP in C	Received on ice (Y/N)	Custody Sealed Cooler (Y/N)	Samples Intact (Y/N)

Pace Analytical®	Document Name: **Sample Condition Upon Receipt Form**	Document Revised: 23Feb2015 Page 1 of 1
	Document No.: **F-VM-C-001-Rev.09**	Issuing Authority: Pace Virginia, Minnesota Quality Office

Sample Condition Upon Receipt

Client Name: USS

Project #: WO# : 1252710

1252710

Courier: ☐Fed Ex ☐UPS ☐USPS ☒Client ☐Commercial ☐Pace ☐Other:

Tracking Number:

Custody Seal on Cooler/Box Present? ☐Yes ☒No **Seals Intact?** ☐Yes ☒No

Optional: Proj. Due Date: Proj. Name:

Packing Material: ☐Bubble Wrap ☐Bubble Bags ☐None ☒Other: Dumped **Temp Blank?** ☒Yes ☐No

Thermometer Used: ☒ 140792808 **Type of Ice:** ☒Wet ☐Blue ☐None ☒Samples on ice, cooling process has begun

Cooler Temp Read °C: 2.5 **Cooler Temp Corrected °C:** 2.8

Temp should be above freezing to 6°C Correction Factor: +0.3

Biological Tissue Frozen? ☐Yes ☐No ☒NA

Date and Initials of Person Examining Contents: 9/3/15 SM

				Comments:
Chain of Custody Present?	☒Yes	☐No	☐N/A	1.
Chain of Custody Filled Out?	☒Yes	☐No	☐N/A	2.
Chain of Custody Relinquished?	☒Yes	☐No	☐N/A	3.
Sampler Name and Signature on COC?	☒Yes	☐No	☐N/A	4.
Samples Arrived within Hold Time?	☒Yes	☐No	☐N/A	5.
Short Hold Time Analysis (<72 hr)?	☐Yes	☒No	☐N/A	6.
Rush Turn Around Time Requested?	☐Yes	☒No	☐N/A	7.
Sufficient Volume?	☒Yes	☐No	☐N/A	8.
Correct Containers Used?	☒Yes	☐No	☐N/A	9.
-Pace Containers Used?	☒Yes	☐No	☐N/A	
Containers Intact?	☒Yes	☐No	☐N/A	10.
Filtered Volume Received for Dissolved Tests?	☐Yes	☐No	☒N/A	11. Note if sediment is visible in the dissolved containers.
Sample Labels Match COC? -Includes Date/Time/ID/Analysis Matrix: WT	☒Yes	☐No	☐N/A	12.
All containers needing acid/base preservation will be checked and documented in the pH logbook.	☐Yes	☐No	☒N/A	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Container	☐Yes	☐No	☒N/A	13.
Headspace in VOA Vials (>6mm)?	☐Yes	☐No	☒N/A	14.
Trip Blank Present?	☐Yes	☐No	☒N/A	15.
Trip Blank Custody Seals Present?	☐Yes	☐No	☒N/A	
Pace Trip Blank Lot # (if purchased):				

CLIENT NOTIFICATION/RESOLUTION **Field Data Required?** ☐Yes ☐No

Person Contacted: Date/Time:

Comments/Resolution:

FECAL WAIVER ON FILE Y N TEMPERATURE WAIVER ON FILE Y N

Project Manager Review: KAH for HRZ **Date:** 9-3-15

Note: Whenever there is a discrepancy affecting North Carolina compliance samples, a copy of this form will be sent to the North Carolina DEHNR Certification Office (i.e out of hold, incorrect preservative, out of temp, incorrect containers)